

Molten Salt Reactors



Jan Leen Kloosterman



REACTOR
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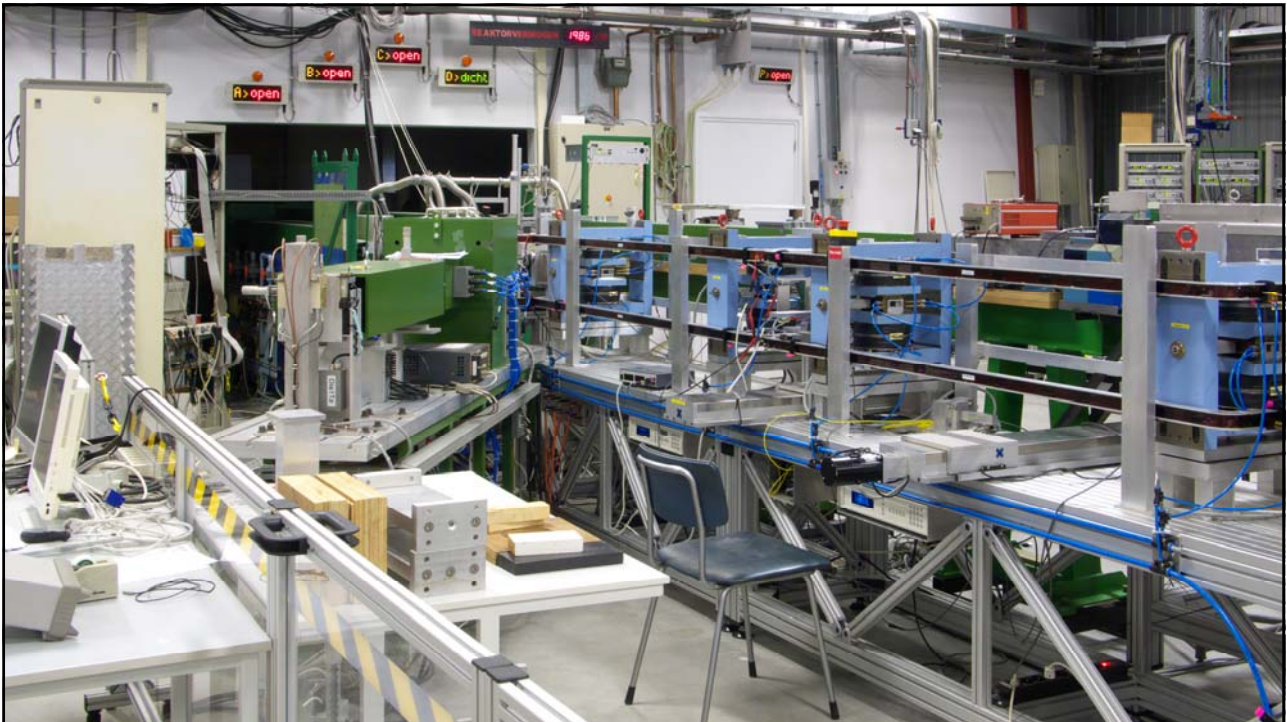
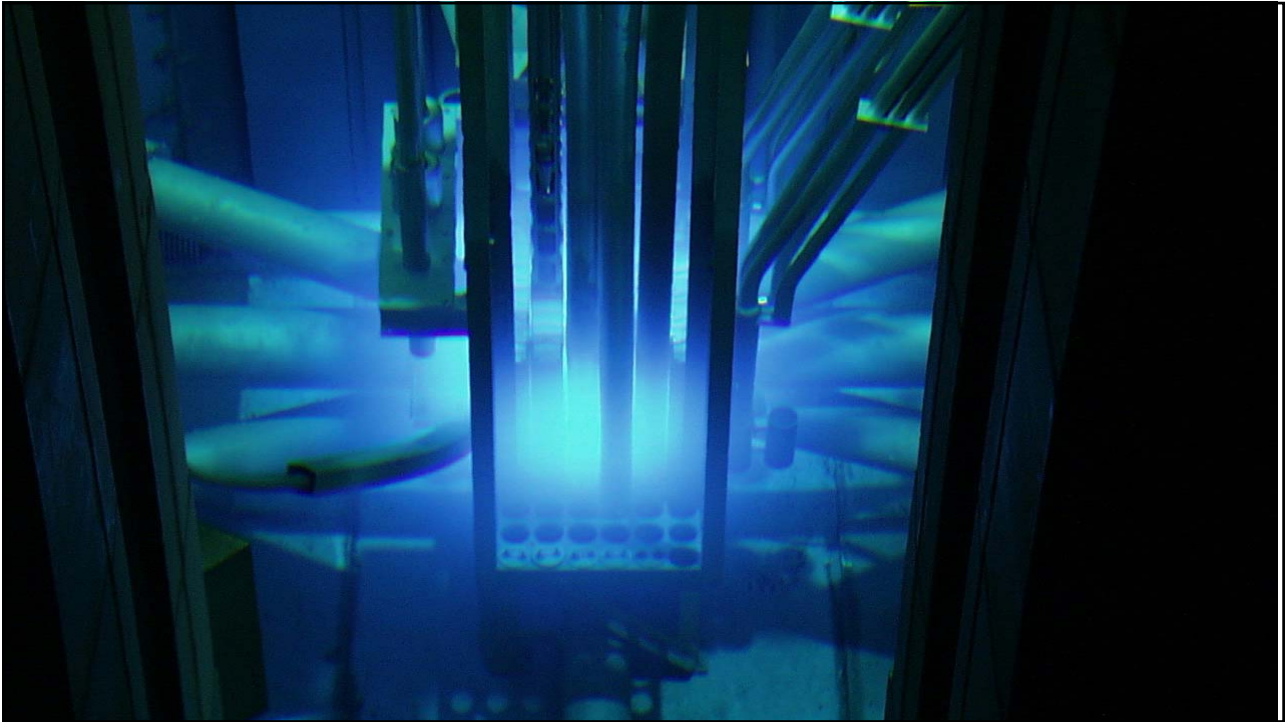
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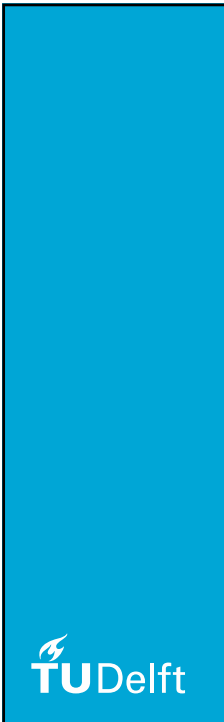
The reactor and instruments



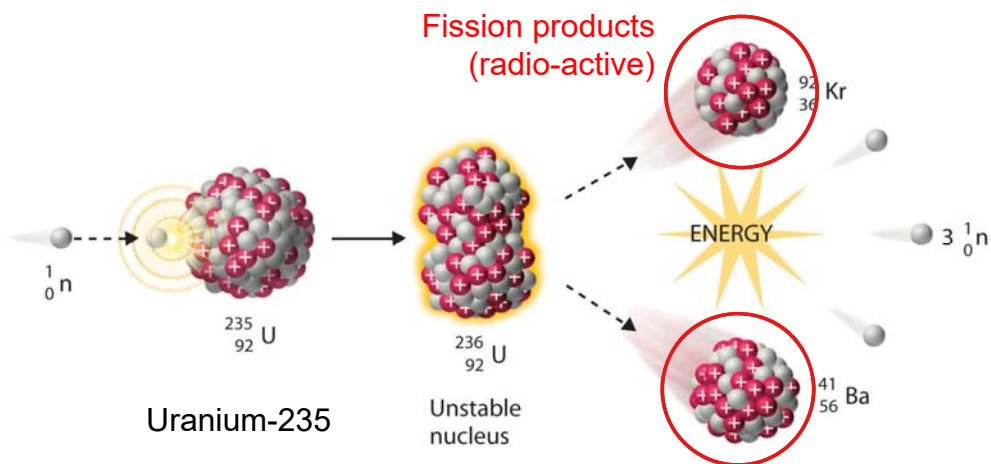
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Nuclear fission



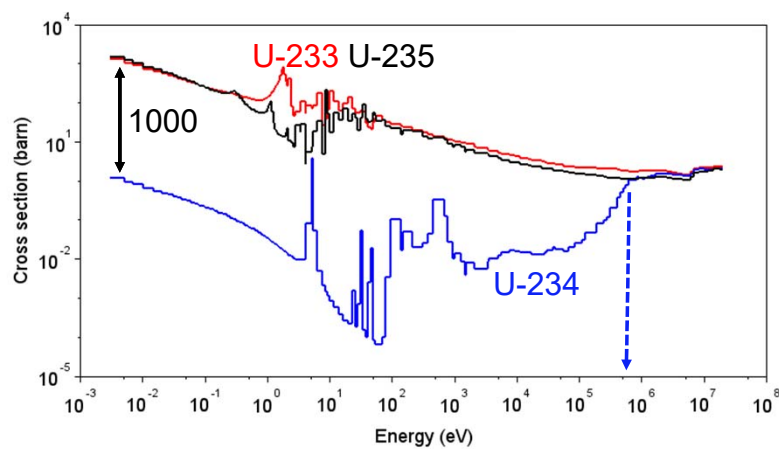
Nuclear fission

nuclide	#neutron	ΔM (MeV)	Change ΔM (MeV)
U-234	142	-1731.5	-6.5
U-235	143	-1736.8	
U-236	144	-1743.4	

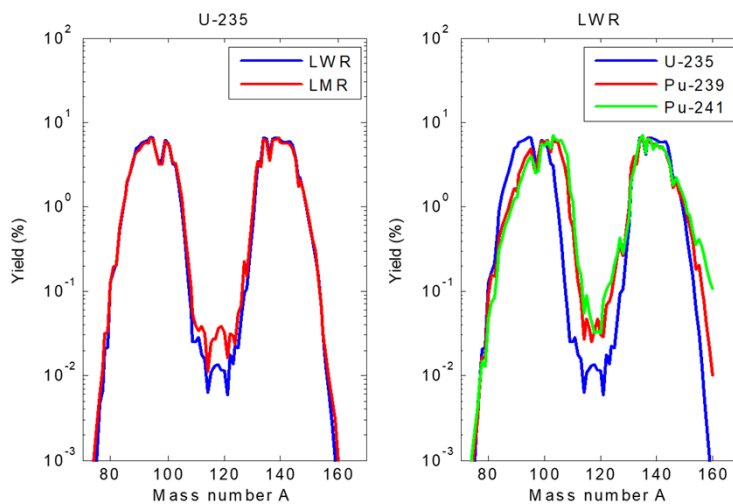
Nuclear fission

nuclide	#neutron	ΔM (MeV)	Change ΔM (MeV)
U-233	141	-1724.7	-6.8
U-234	142	-1731.5	
U-235	143	-1736.8	-5.3
U-236	144	-1743.4	-6.5
Pu-239	145	-1758.9	-6.5
Pu-240	146	-1765.4	
Pu-241	147	-1770.6	-5.2
Pu-242	148	-1777.0	-6.3

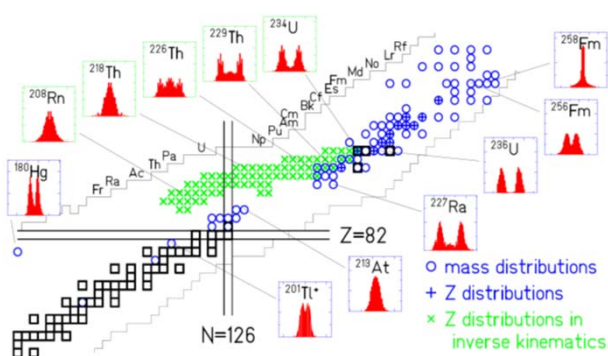
Fission cross section



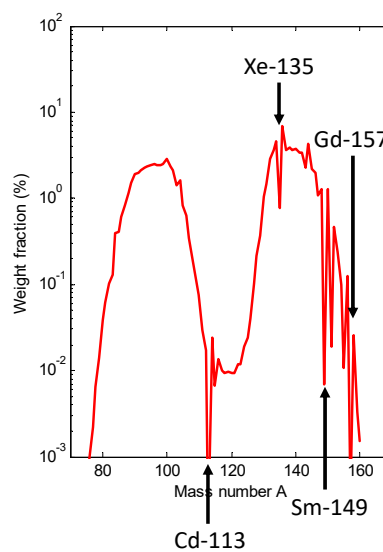
Fission product yields



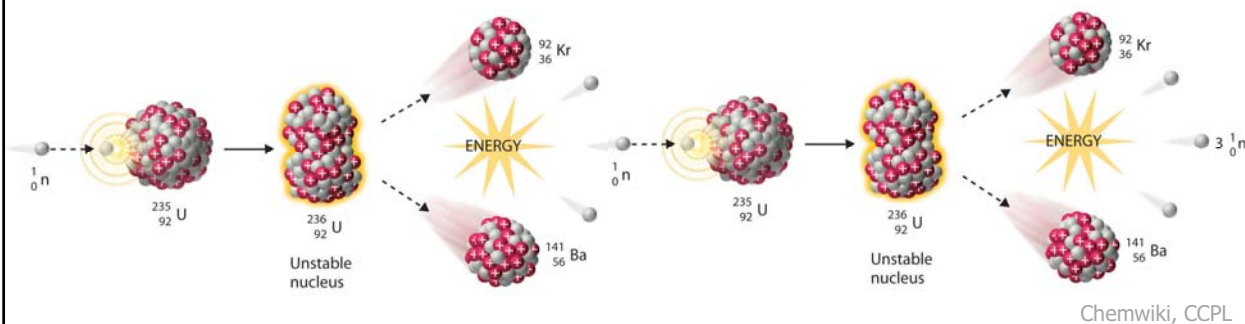
Fission product yields



NEA/DB/DOC(2014)1

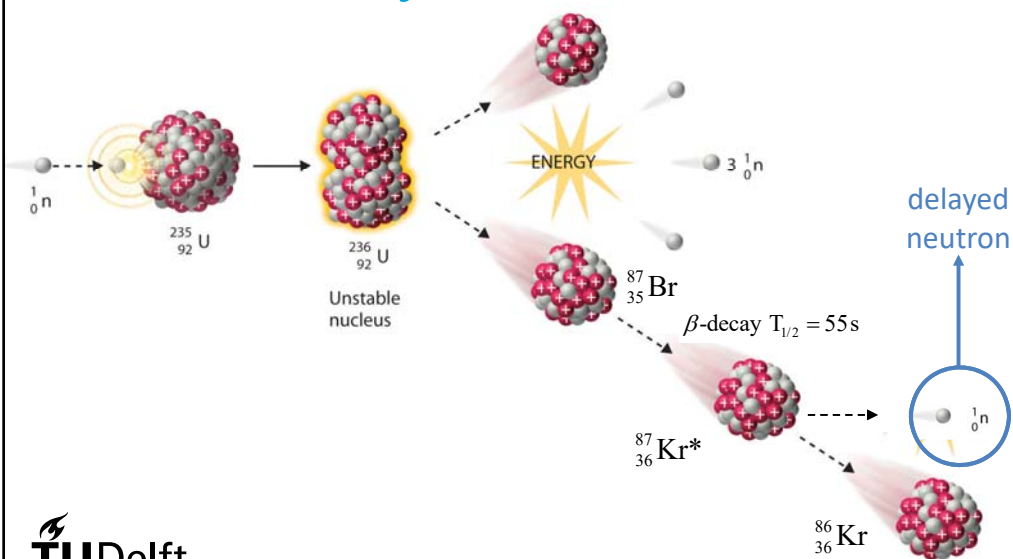


Fission chain reaction

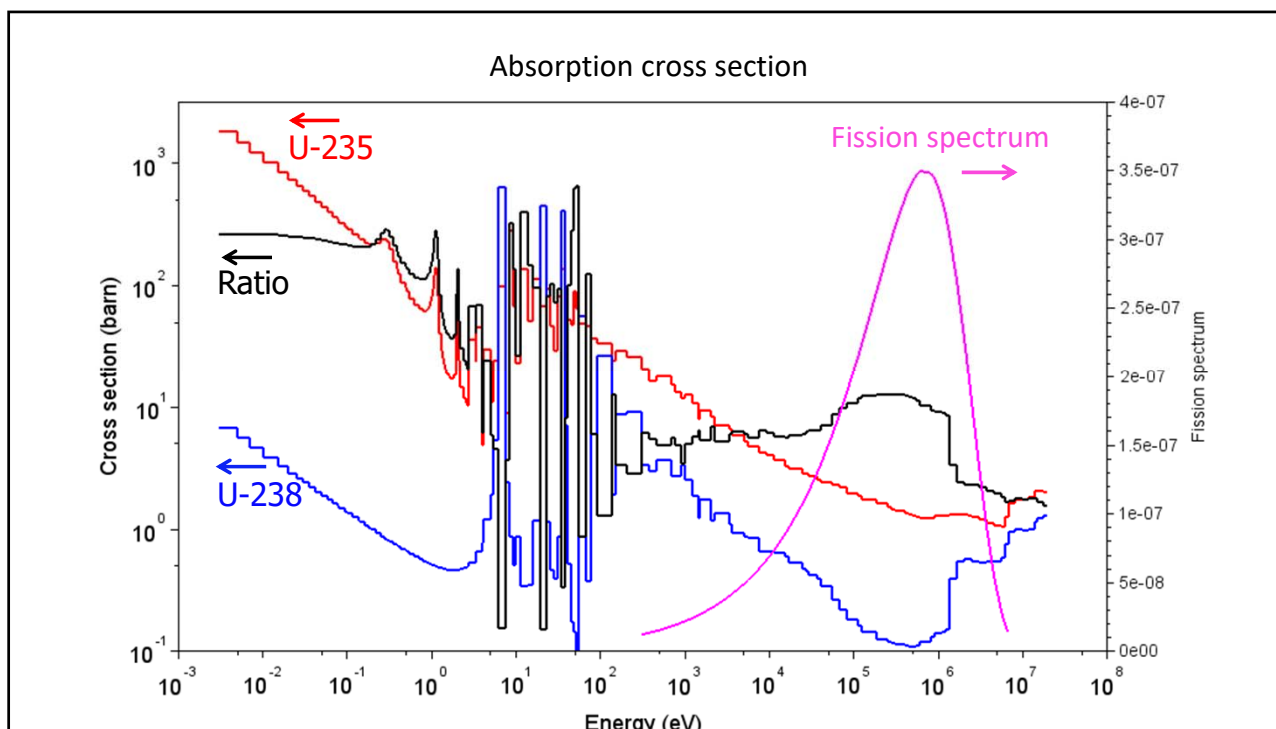
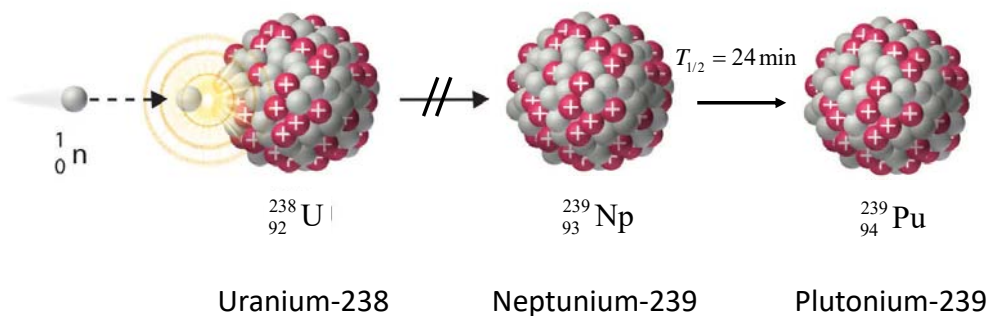


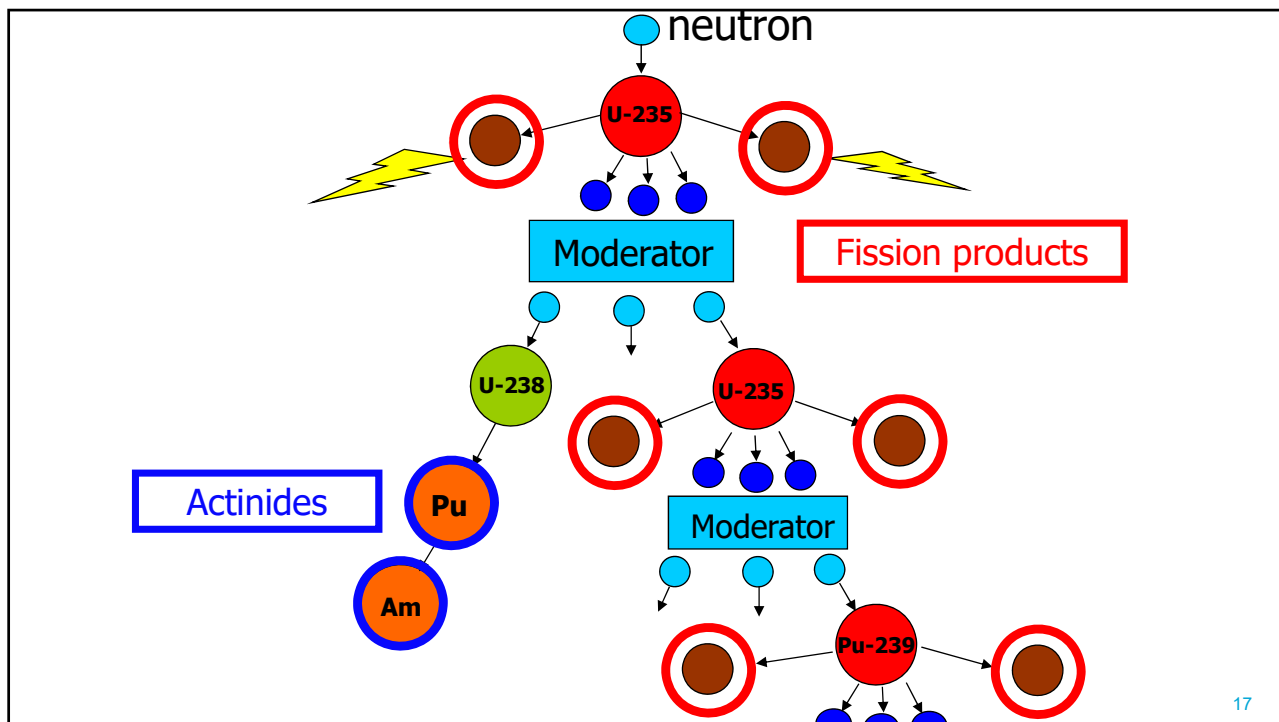
- Monitor and control fission chain reaction
- Extract the heat generated in the core
- Fuel and waste management

Delayed neutrons



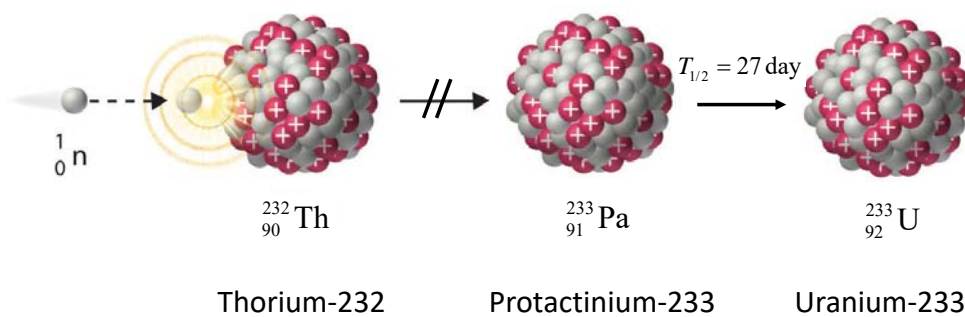
Uranium fuel cycle





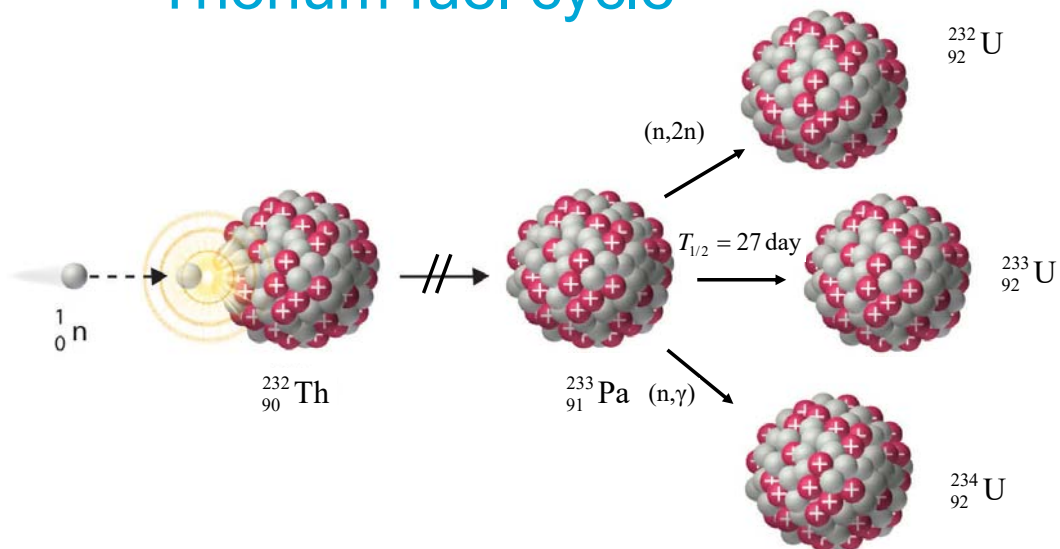
17

Thorium fuel cycle

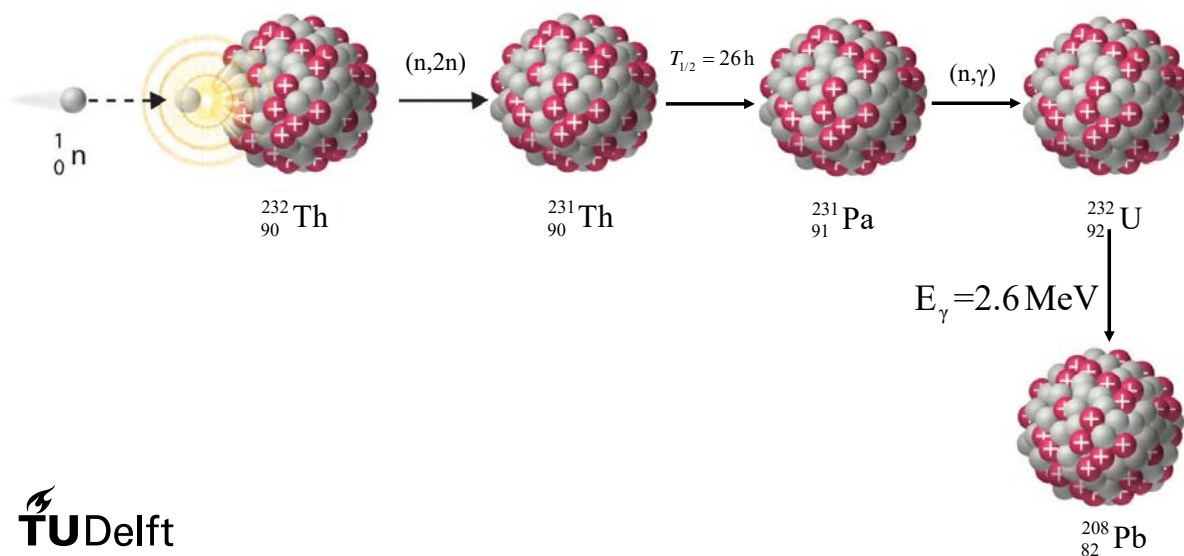


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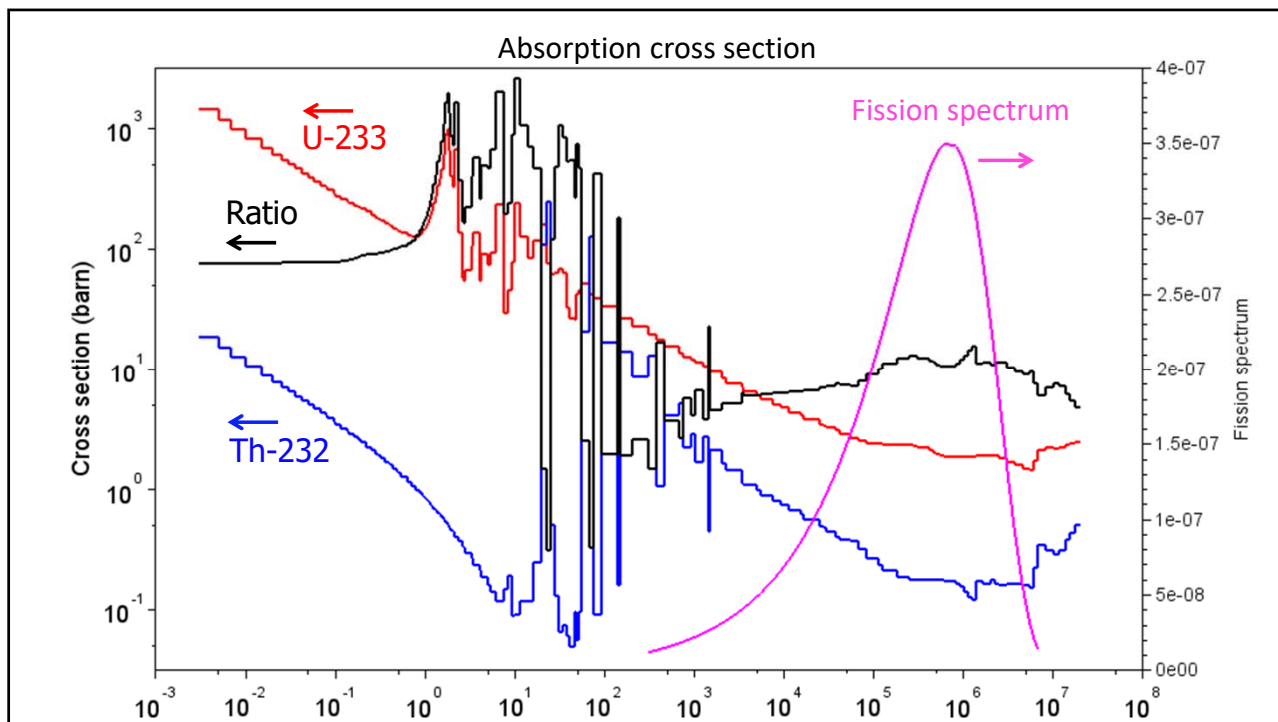
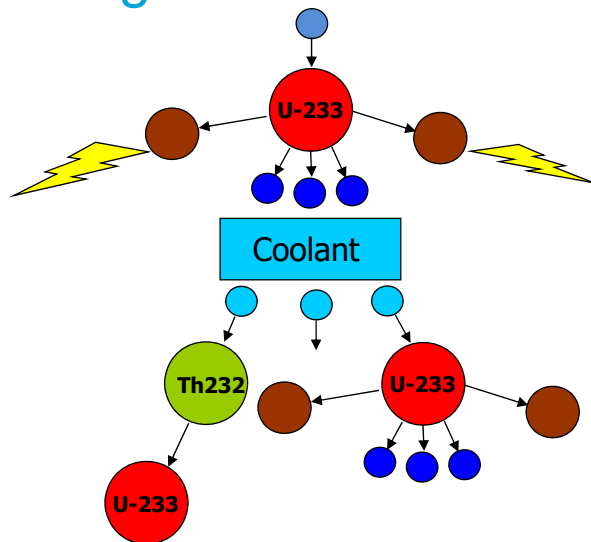
Thorium fuel cycle



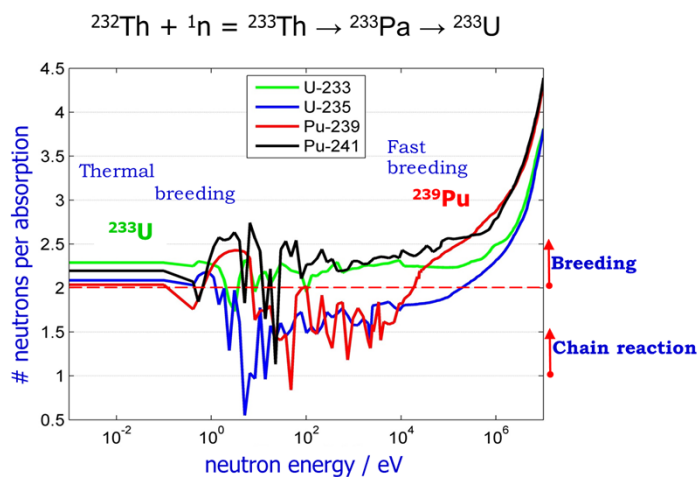
Thorium fuel cycle



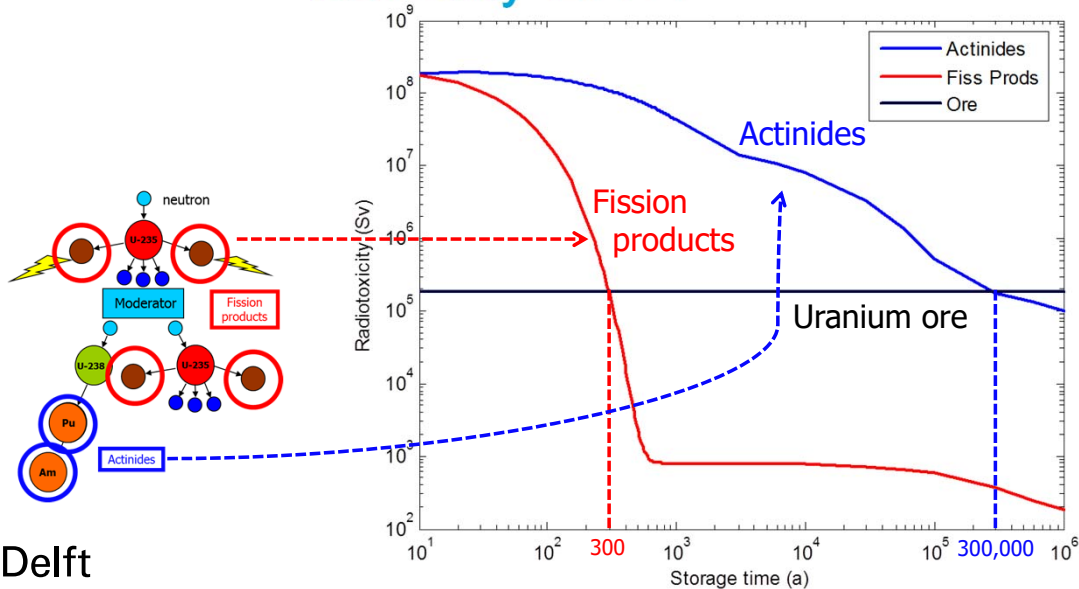
Breeding with thorium

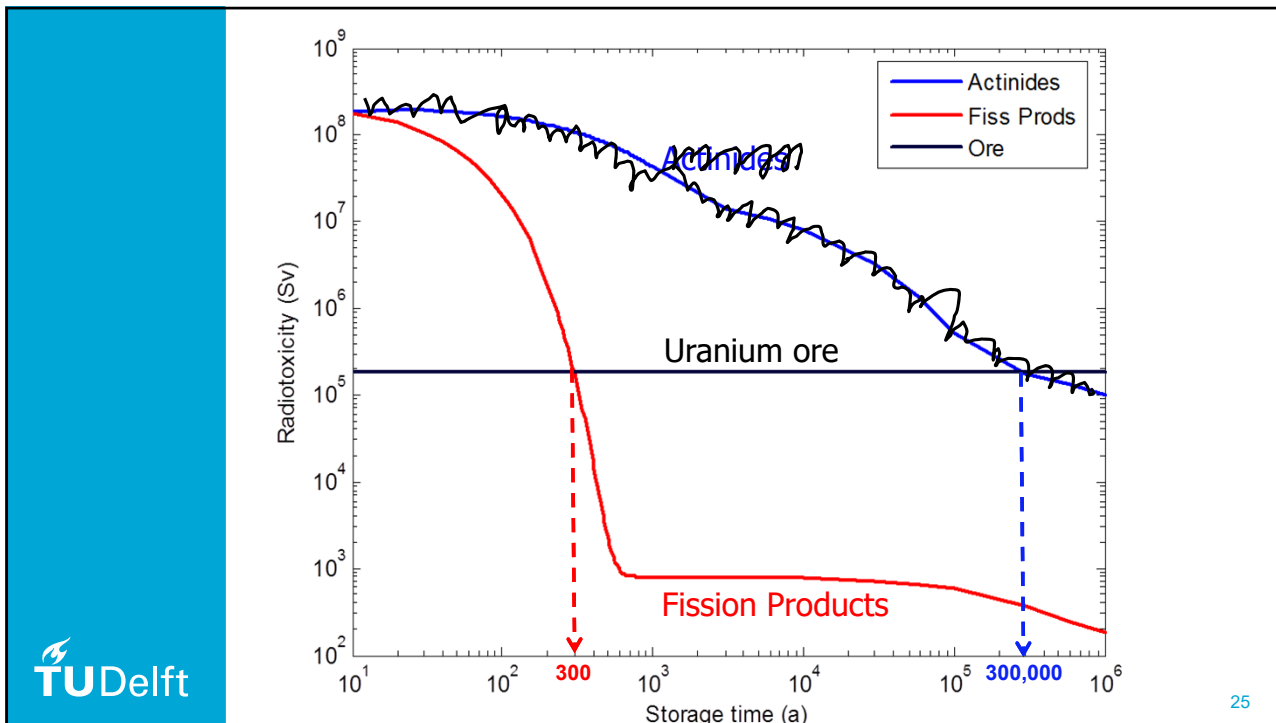


Thorium fuel cycle



Radiotoxicity LWR

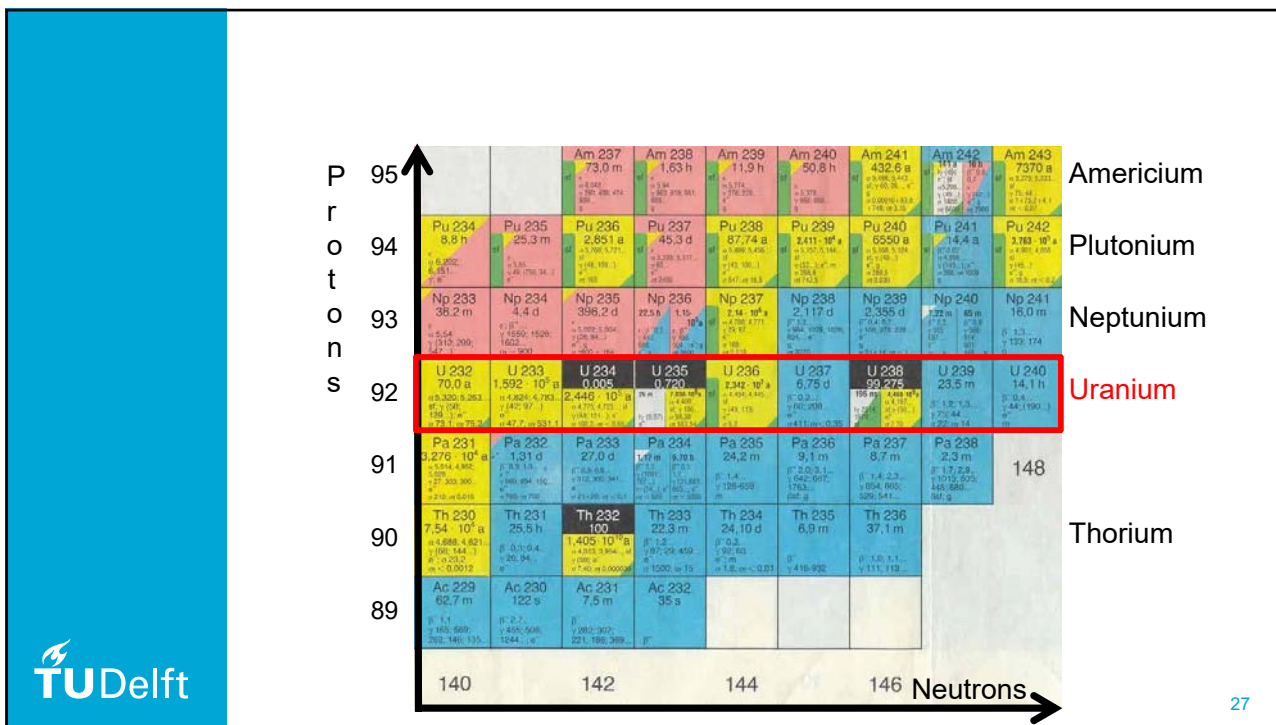




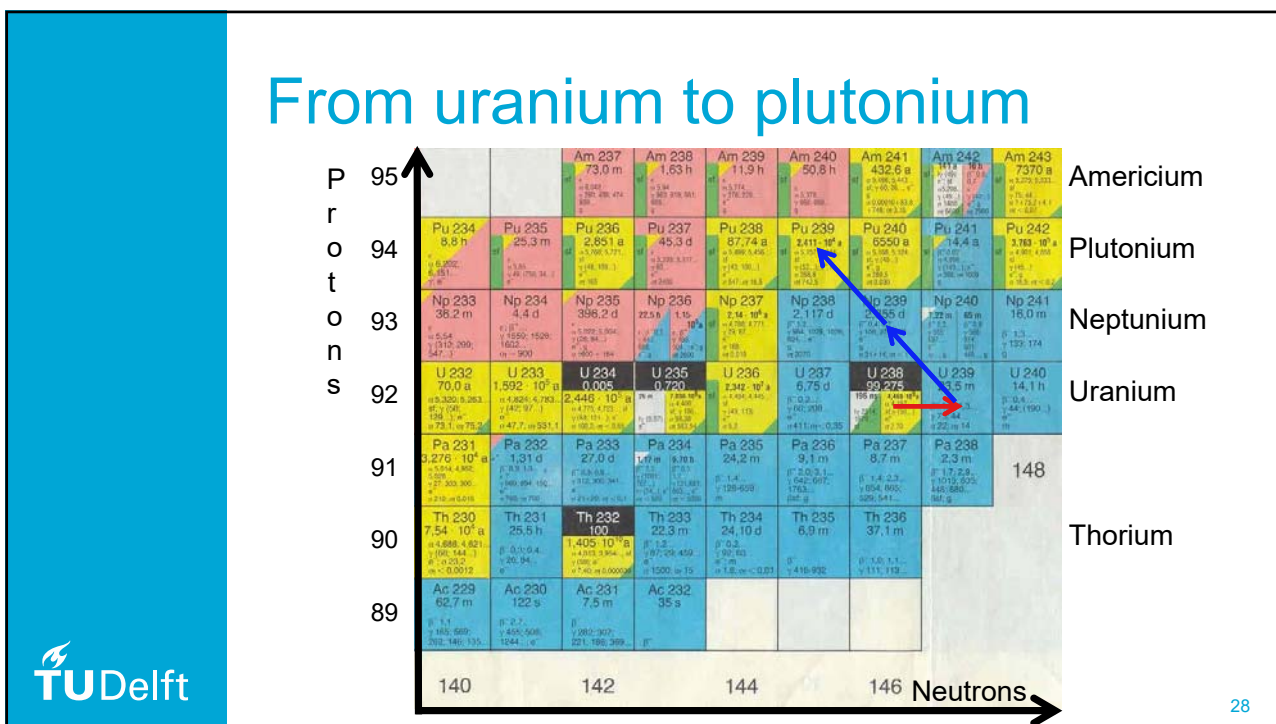
P r o t o n s	95			Am 237 73.0 m	Am 238 1.63 h	Am 239 11.9 h	Am 240 50.8 h	Am 241 432.6 a	Am 242 16.02 h	Am 243 7370 a	Americium	
	94	Pu 234 6.0 h	Pu 235 25.3 m	Pu 236 2.851 a	Pu 237 45.3 d	Pu 238 57.74 a	Pu 239 2.411 10 ⁴ a	Pu 240 6550 a	Pu 241 14.4 a	Pu 242 3.78 10 ⁵ a	Plutonium	
	93	Np 233 38.2 m	Np 234 4.4 d	Np 235 396.2 d	Np 236 22.5 h	Np 237 2.14 10 ⁴ a	Np 238 2.117 d	Np 239 2.355 d	Np 240 14.1 h	Np 241 16.0 m	Neptunium	
	92	U 232 70.0 a	U 233 1.592 10 ⁵ a	U 234 2.448 10 ⁵ a	U 235 0.720 a	U 236 2.342 10 ⁷ a	U 237 6.75 d	U 238 4.468 10 ⁹ a	U 239 23.5 m	U 240 14.1 h	Uranium	
	91	Pa 231 3.276 10 ⁴ a	Pa 232 1.31 d	Pa 233 27.0 d	Pa 234 1.163 m	Pa 235 9.00 a	Pa 236 24.2 m	Pa 237 9.1 m	Pa 238 8.7 m	Pa 239 2.3 m	148	Thorium
	90	Th 230 7.54 10 ⁴ a	Th 231 25.5 h	Th 232 1.405 10 ¹⁰ a	Th 233 163 m	Th 234 22.3 m	Th 235 14.10 d	Th 236 6.0 m	Th 237 37.1 m			
	89	Ac 229 62.7 m	Ac 230 122 s	Ac 231 7.5 m	Ac 232 35 s							
		140	142	144	146	Neutrons						

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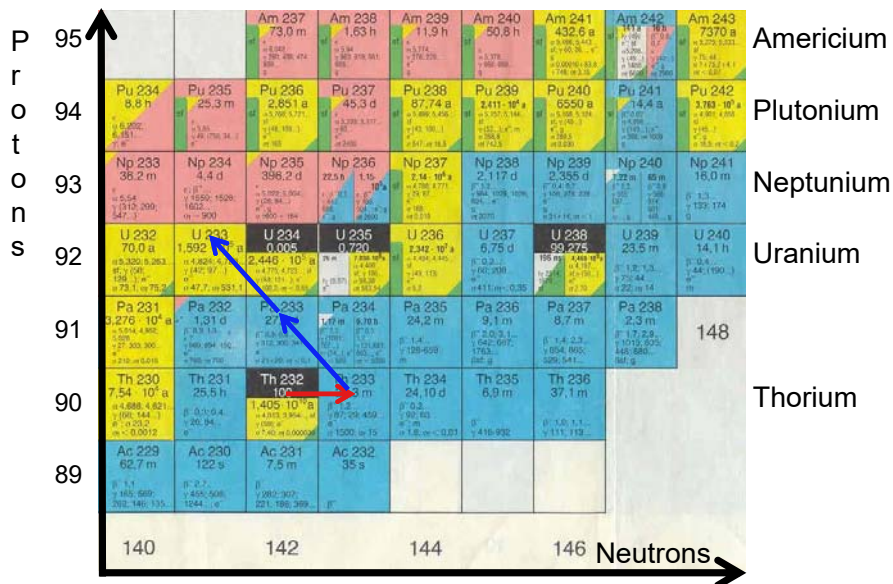
26



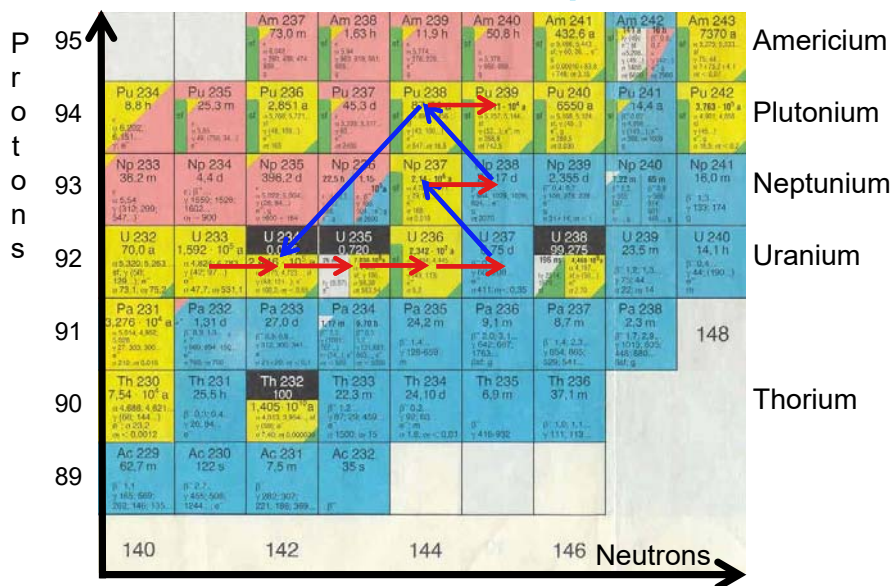
From uranium to plutonium



From thorium to uranium-233



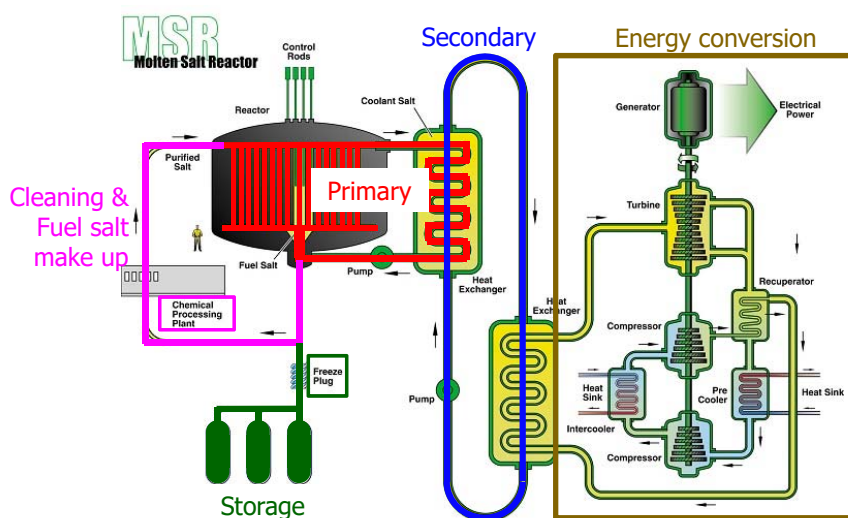
From uranium-233 to plutonium



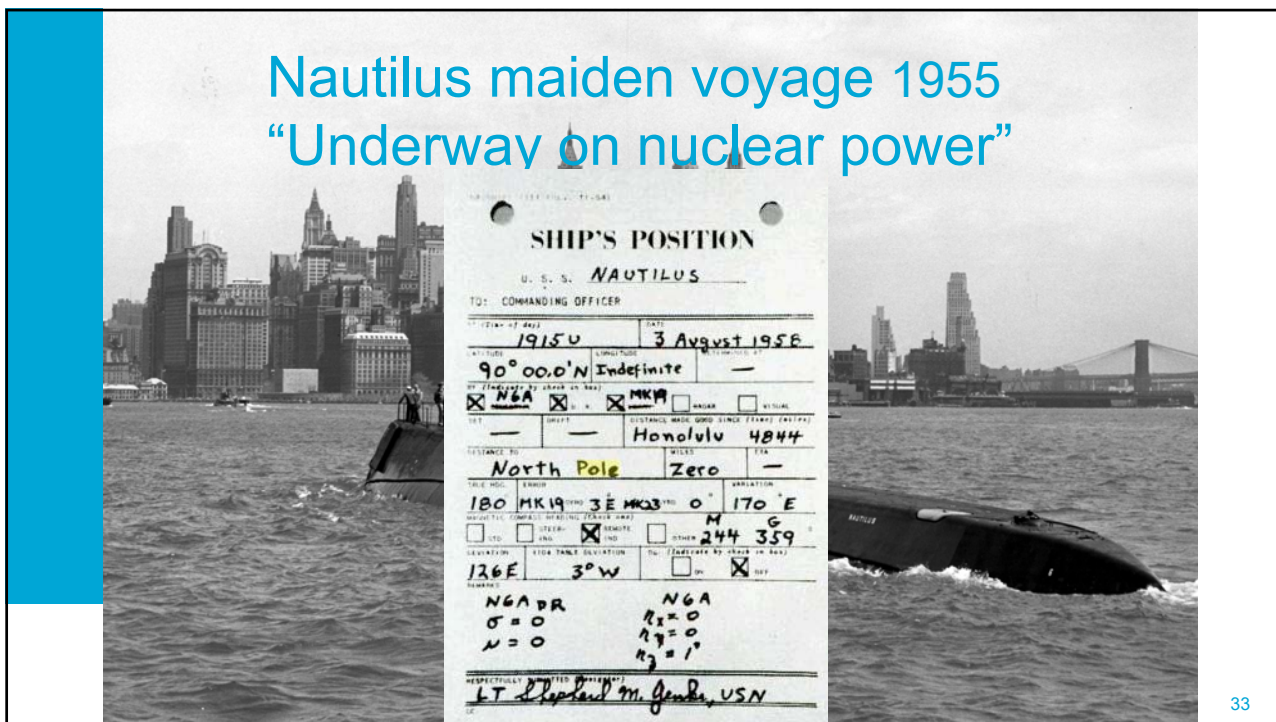
Thorium fuel cycle

- The absorption cross-section of ^{232}Th for thermal neutrons is three times that of ^{238}U
- The capture-to-fission ratio of ^{233}U is lower than for ^{235}U and ^{239}Pu in the thermal range
- The thorium fuel cycle produces less long-lived radiotoxic waste than the current fuel cycle
- Thorium based fuels *can* have intrinsic proliferation resistance due to their radioactivity. The gamma emission requires shielding and remote operations to handle the fuel.

Molten Salt Reactor (MSR)



Nautilus maiden voyage 1955 “Underway on nuclear power”



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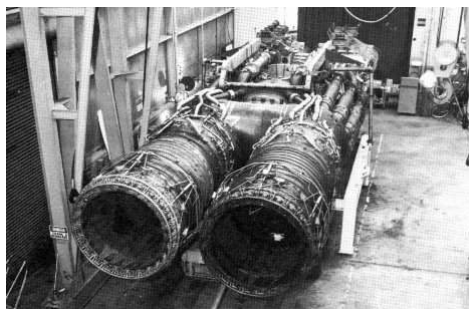
Heat Transfer Reactor Experiments 1 and 2 (1956)



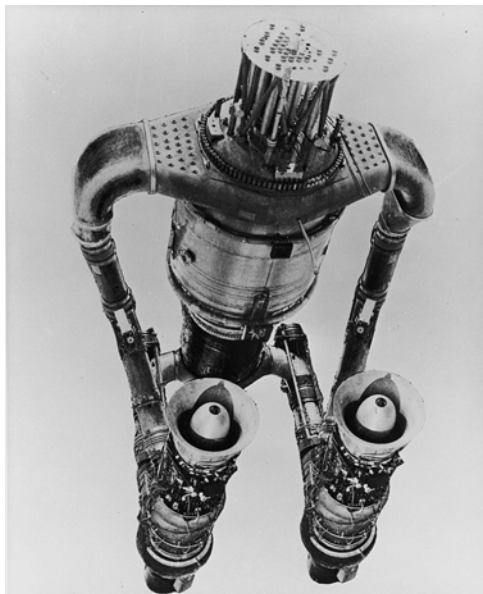
HTRE-1
(20 MWth)

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Heat Transfer Reactor Experiment 3 (1958-1960)



HTRE-3
(30 MWth)



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Hangar Aircraft Nuclear Propulsion program, Idaho



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Alvin Weinberg
1915-2006



 <https://www.ornl.gov/content/alvin-m-weinberg-fellowship>

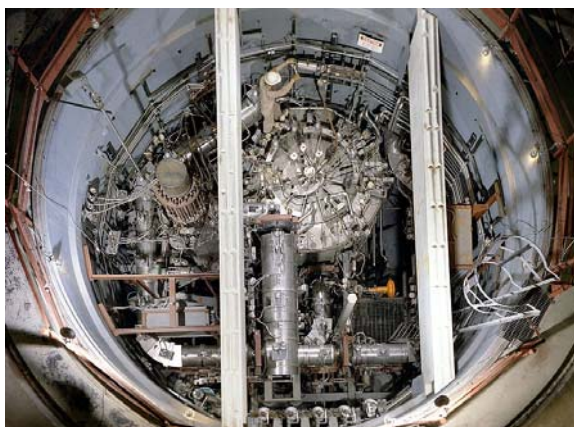
Alvin's 3P reactor
1952



https://en.wikipedia.org/wiki/Aqueous_homogeneous_reactor

wikimedia commons, GNU 37

Molten Salt Reactor Experiment 1965-1969



https://en.wikipedia.org/wiki/Molten-Salt_Reactor_Experiment



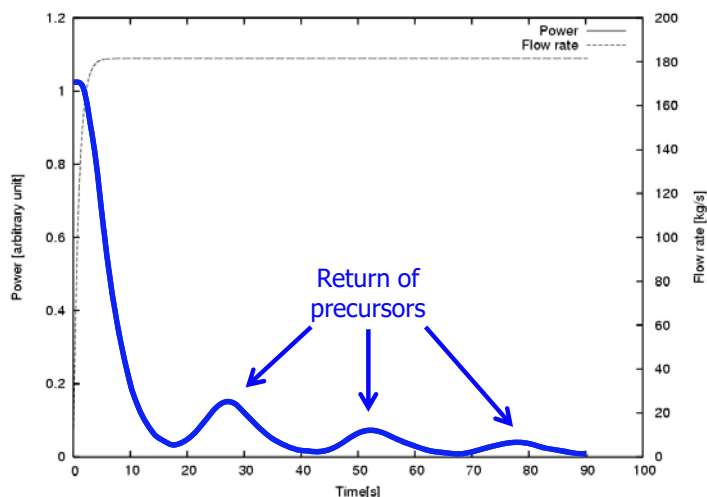


See movie: <http://energyfromthorium.com/2016/10/16/ornl-msre-film/>

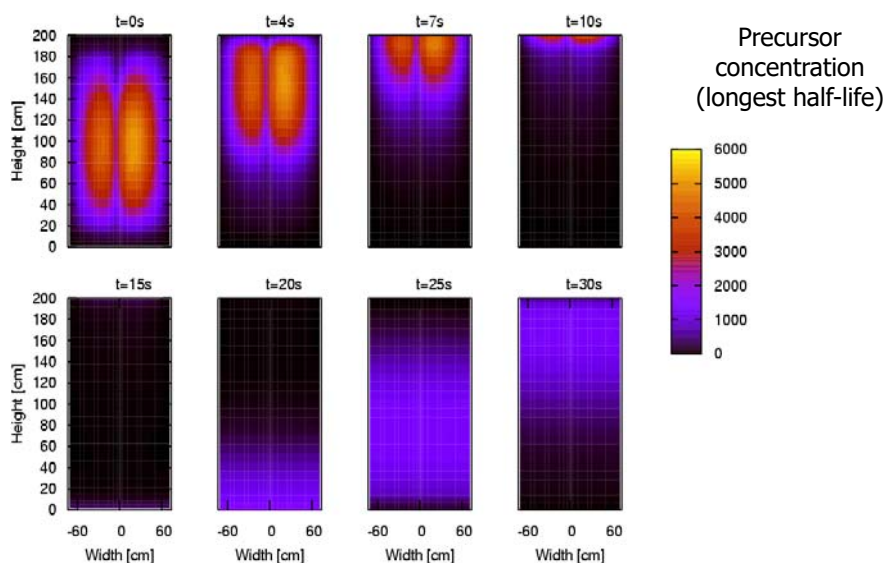
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MSRE Zero power pump start up

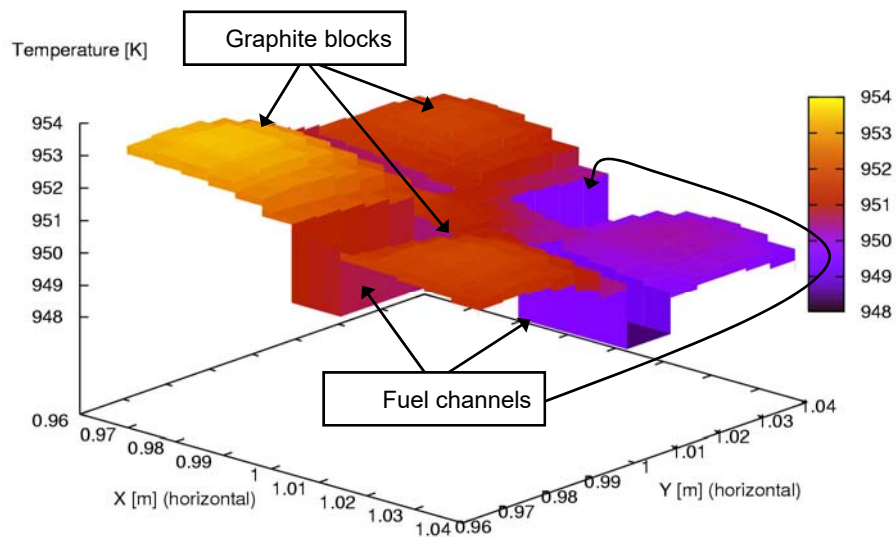
Pump start-up to 100%



MSRE: Zero power pump start up

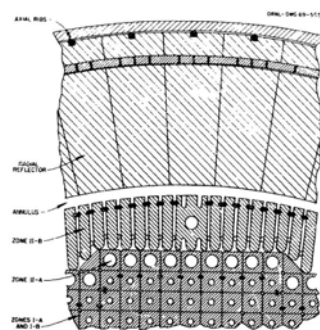


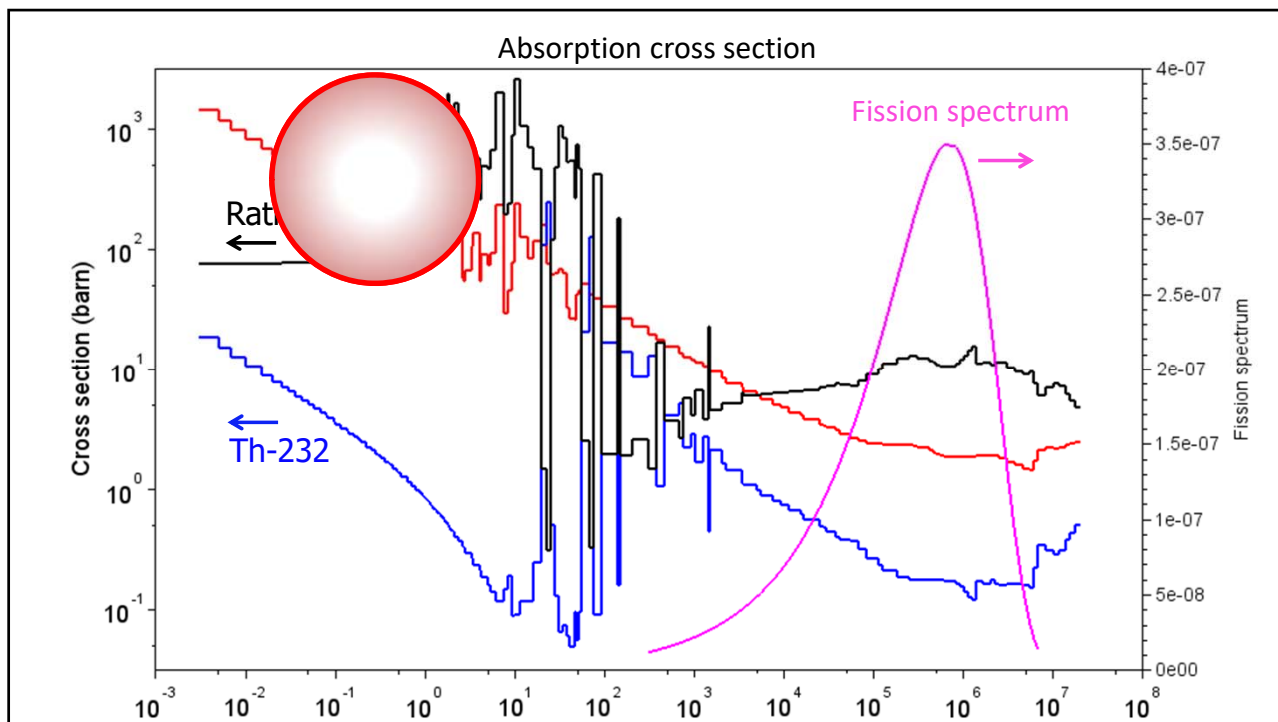
MSRE: Close up temperature field



Molten Salt Breeder Reactor

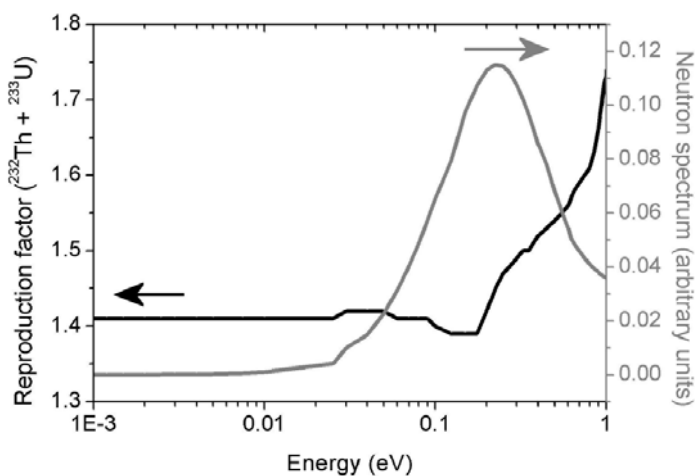
- ORNL design from the late 1960s
- 1000 MWe, breeder MSR
- Single fuel, single pass, moderated
- Salt composition: $\text{LiF-BeF}_2\text{-ThF}_4\text{-UF}_4$
- The project got cancelled in 1970
- The volume of the primary loop had to be processed in 10 days
- The global temperature feedback coefficient of the MSBR was positive





Positive temperature coefficient

$$\frac{\nu \Sigma_f^F}{\Sigma_a^F}$$



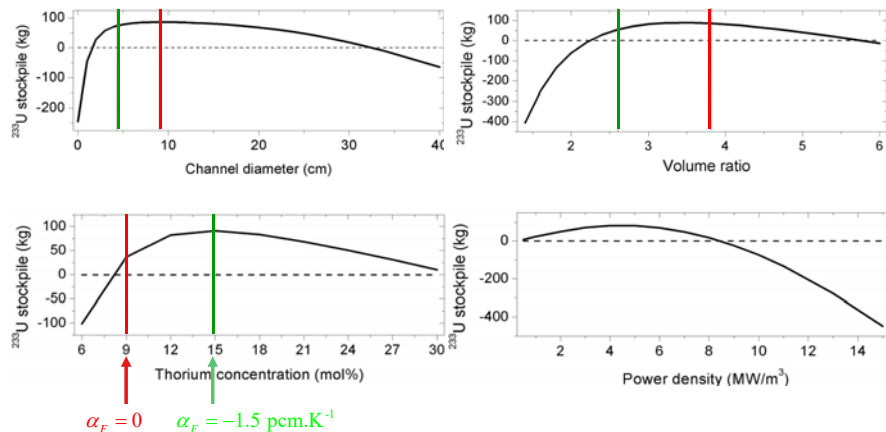
K. Nagy, Dynamics and Fuel Cycle Analysis of a Graphite-Moderated Molten Salt Nuclear Reactor, TU Delft, 2012

Dynamics and Fuel Cycle Analysis of a Moderated Molten Salt Reactor

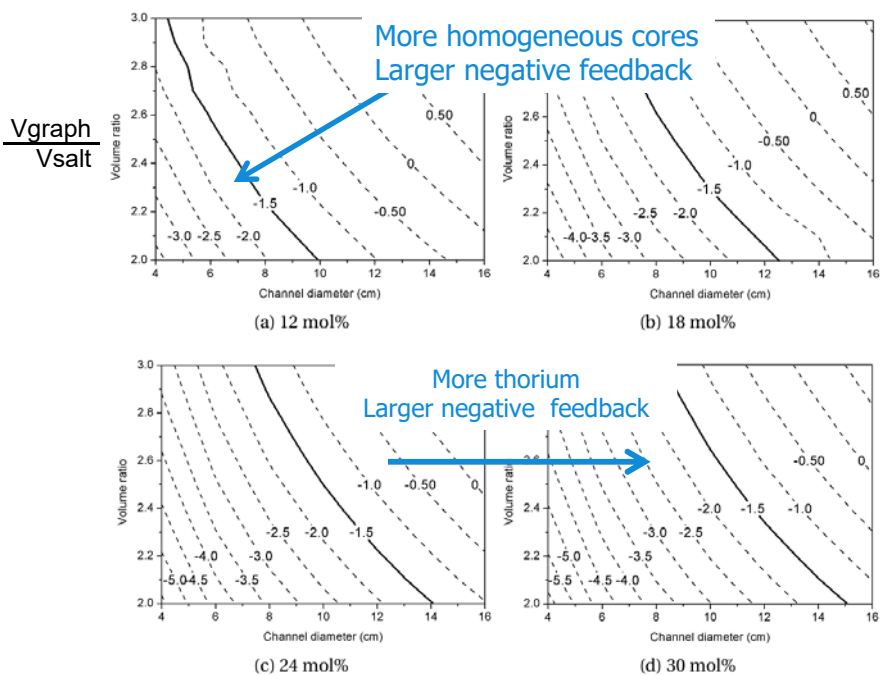
Károly Nagy

TU Delft

Effects of parameter variations



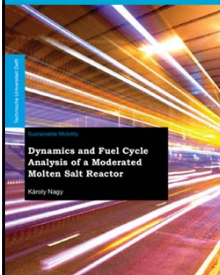
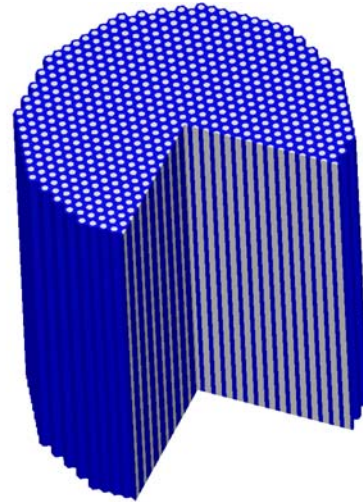
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TUD-MSBR: Preliminary design

Vessel radius	3	m
Core radius	2.4	m
Vessel height	6.9	m
Core height	5	m
Plenum height	0.2	m
Number of fuel channels	1327	
Channel diameter	0.07	m
Salt composition	LiF - BeF ₂ - ThF ₄ - UF ₄	
Thorium conc.	15	mol%
Mass flow rate	5395	kg/s
Length of primary loop	30	m
Power production	792	MW



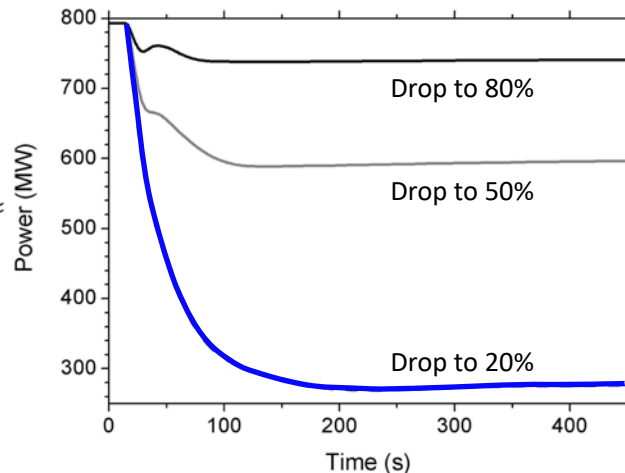
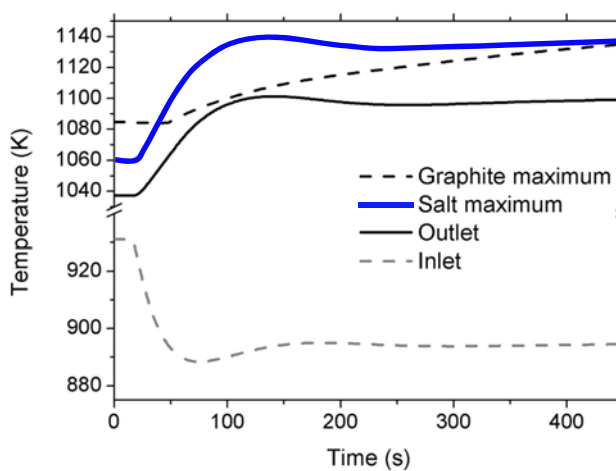
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Challenge the Future

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TUD-MSBR: Pump coast down

Pump coast-down to 20%



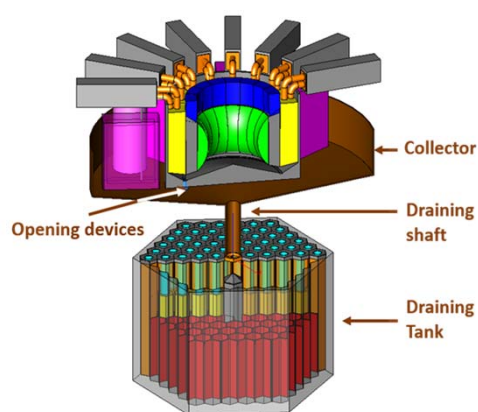
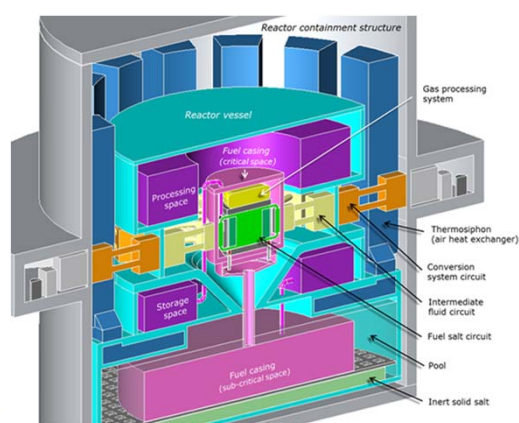
European SAMOFAR project

Safety analysis of the Molten Salt Fast Reactor



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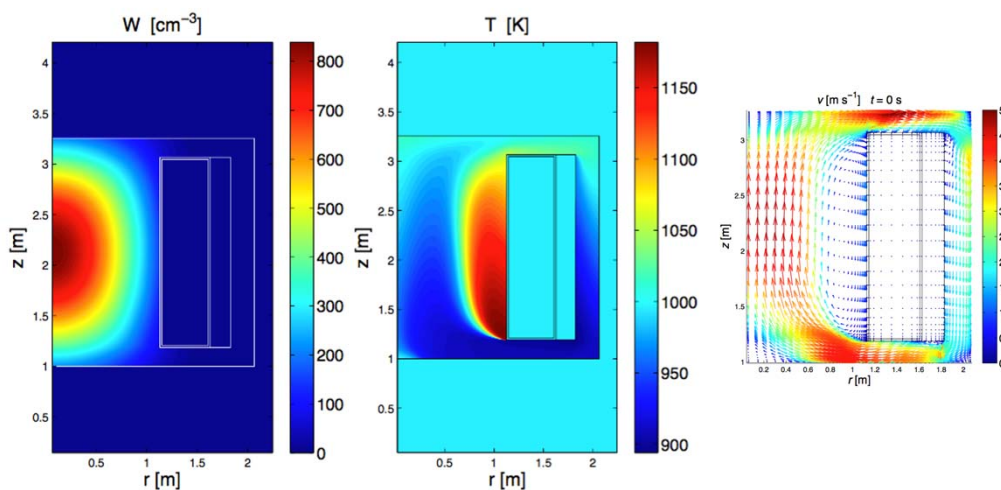
Molten Salt Fast Reactor



CNRS, Grenoble

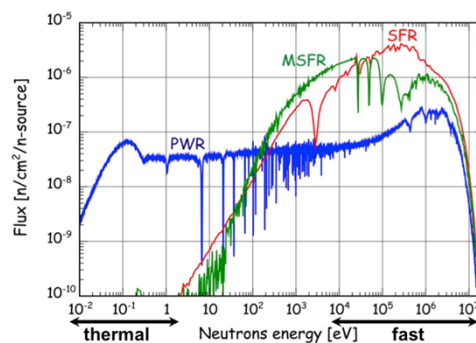
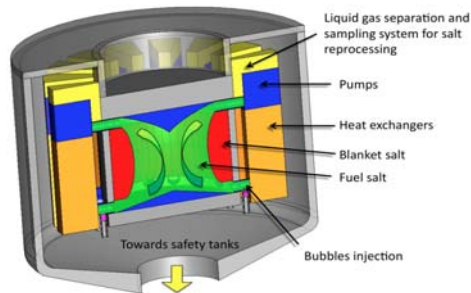
50

MSFR Operation conditions



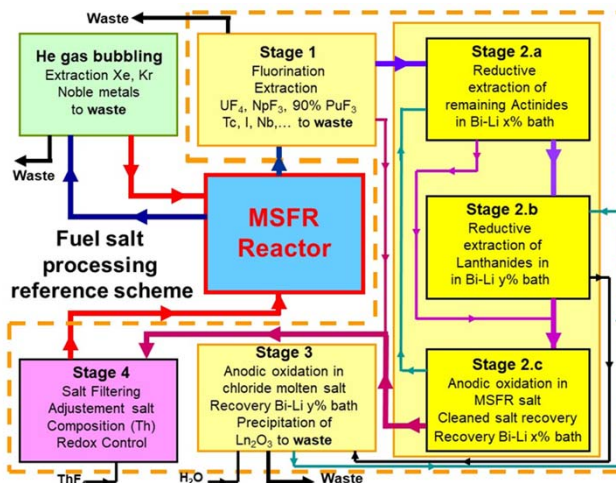
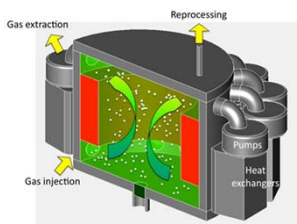
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Thermal power	3000 MWth
Mean fuel salt temperature	725 °C
Fuel salt temperature rise in the core	100 °C
Fuel molten salt - Initial composition	LiF-ThF ₄ -UF ₄ -(TRU)F ₃ with (77.7-6.7-12.3-3.3 mol%) and U enriched at 13%
Fuel salt melting point	585 °C
Fuel salt density	4.1 g/cm ³
Fuel salt dilation coefficient	8.82 10 ⁻⁴ / °C
Fertile blanket salt - Initial composition	LiF-ThF ₄ (77.5%-22.5%)
Breeding ratio (steady-state)	1.1
Total feedback coefficient	-5 to -8 pcm/K
Core dimensions	Diameter: 2.26 m Height: 2.26 m
Fuel salt volume	18 m ³ (½ in the core + ½ in the external circuits)
Blanket salt volume	7.3 m ³
Total fuel salt cycle	3.9 s



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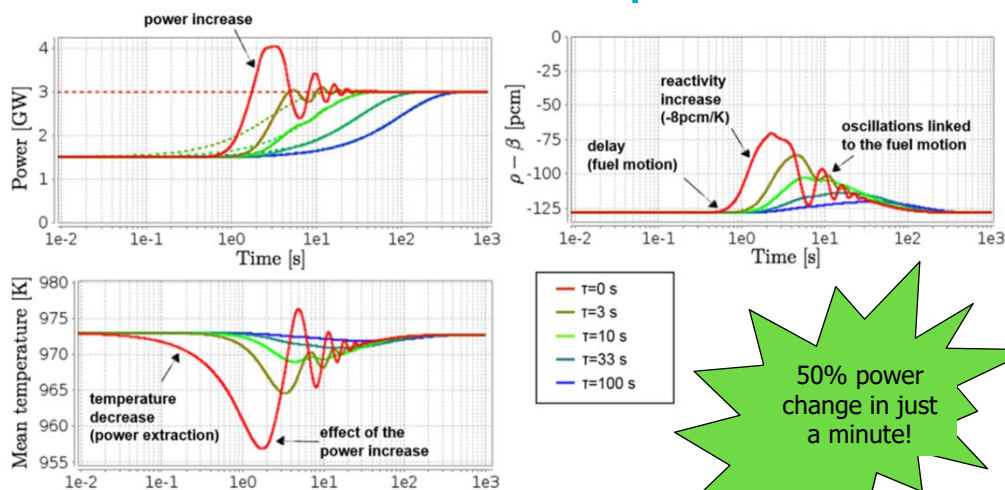
Salt processing steps



SAMOFAR

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MSFR Load follow operation



50% power change in just a minute!

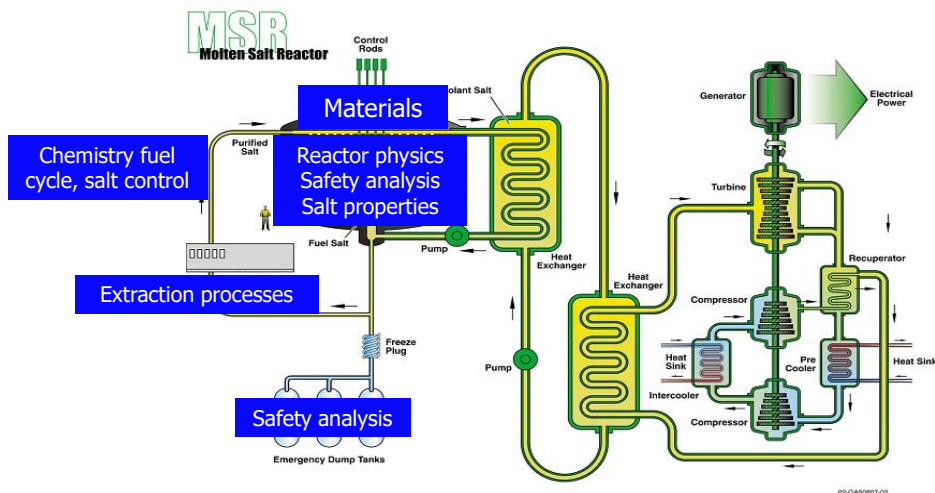


SAMOFAR

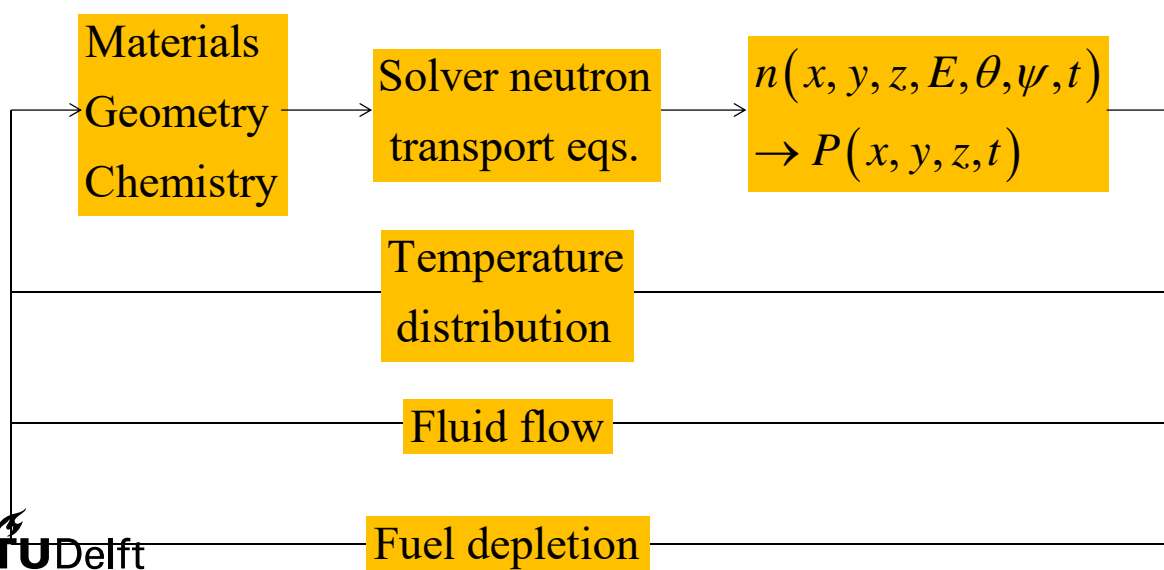
Elsa Merle, CNRS, France

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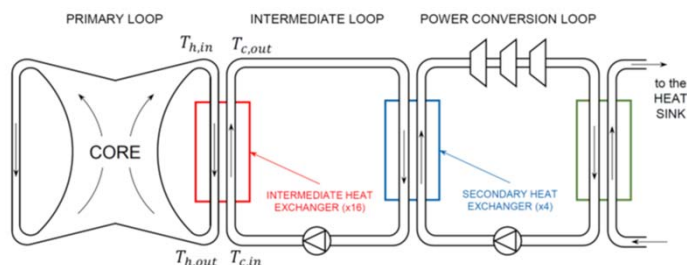
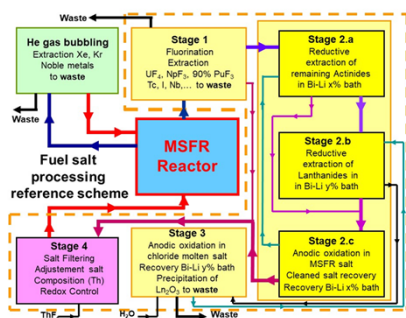
MSR research themes



Simulation models



Simulation models



Fuel salt
Processing

Core physics

Energy
Conversion
System



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European SAMOSAFER project

Simulation Models and Safety Analysis for Fluid-fuel Energy Reactors



POLITECNICO
MILANO 1863



Logo?



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Start up companies



And more

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MSR concepts

- SINAP: Thorium Molten Salt Reactor-Liquid Fuel (TMSR-LF)
- Terrestrial Energy: Integral Molten Salt Reactor (IMSR)
- ThorCon: Transportable units
- Moltex: Stable Salt Fast Reactor (SSFR)
- CNRS/SAMOFAR: Molten Salt Fast Reactor (MSFR)
- Kurchatov Institute: MOSART
- Dual Fluid Reactor (DFR)
- Terrapower: Chloride-salt fast reactor
- Flibe Energy: Liquid Fluoride-salt Thermal Reactor (LFTR)
- Copenhagen Atomics: Atomic Waste Burner (ATW)
- Seaborg Technologies: Molten Salt Thermal Waste burner
- Elysium industries
-



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Conclusions

The Molten Salt Reactor has the potential to excel on

- Safety
- Sustainability
- Flexibility (fuel cycle, operation, size, ...)

But:

- Development requires large R&D efforts in many fields (materials, salt chemistry, physics, safety, experimental validation, ...)
- Licensing, non-proliferation, economics, and other topics are not a done deal

